**E DUR 600**

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| **Druh:** | Elektroda |
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| **Normy:** |
|   | Norma | Číslo | Označení |
|   | DIN | 8555 | E 6 UM 60 |

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| **Poloha svařování:** |   |
|   | C:\Documents and Settings\Admin\Plocha\Jesenice\E-DUR 600_1.bmp |

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| **Fyzikální hodnoty:** |   |

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|   | Tvrdost (1.vrstva) | 57-62 HRC |
|   | Obal/náplň | bázický |
|   | Teplota sušení | 400/1h |
|   | Svařovací proud | C:\Documents and Settings\Admin\Plocha\Jesenice\E-DUR 600_2.bmp |

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| **Použití pro:** |   |

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|   | Vysokolegované |
|   | Opravy a renovace |

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| **Typické chemické složení v %:** |

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|   | C | 0.50 | Cr | 7.50 | Mo | 0.50 |   |

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| **Typické mechanické hodnoty:** |

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| **Rozměry a balení:** |

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|   | Průměr [mm] | Délka [mm] | Balení | Hmotn. balení [kg] | [ks] v balení | Hmotn. 1 kusu [g] | Hmotn. 1000 ks [kq] | Krabiček /kartón [ks] | Hmotn. kartónu [kg] |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 2.50 | 300 | pouzdro | 4.00 | 222 |   | 18 | 5 | 20 |   |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 3.25 | 350 | pouzdro | 4.00 | 111 |   | 36 | 5 | 20 |   |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 4.00 | 450 | pouzdro | 5.40 | 79 |   | 68.4 | 5 | 27 |   |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 5.00 | 450 | pouzdro | 5.40 | 50 |   | 108 | 5 | 27 |   |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 6.00 | 450 | pouzdro | 5.40 | 35 |   | 154.3 | 5 | 27 |   |  |
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| **Použití:** |

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|   | Bazická návarová elektroda pro navařování dílů vystavených opotřebení abrazí spojeného s rázy. Svařovací kov ma vyšší odolnost proti abrazi. Elektroda je vhodná na povrchy exponované těžkou abrazí: kameny, uhlí, písek. Navařený kov lze obrábět broušením a řezat |
|   | po žíhání na měkko. Tvrdost návaru závisí na podmínkách navařování a chemickém složení základního materiálu. |
|   |  |
|   | Způsobilost: SZ/UIC |
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