**INOX R 19/12/3 NC**

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| **Druh:** | Elektroda |
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| **Normy:** |
|   | Norma | Číslo | Označení |
|   | AWS | A 5.4 | E 316 L 17 |
|   | DIN | 8556 | E 19.12.3 LR 23 |
|   | EN | 1600 | E 19 12 3 LR 12 |
|   | ISO | 3581 | E 19.12.3 LR 23 |
|   | JUS | C.H3.017 | E 19 12 3 LR 23 |

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| **Certifikace/klasifikace:** |
|   | DnV | 316L |
|   | SŽ |  |
|   | TUV |  |
|   | UDT |  |

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| **Poloha svařování:** |   |
|   | C:\Documents and Settings\Admin\Plocha\Jesenice\INOX R 19 12 3 NC_1.bmp |

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| **Fyzikální hodnoty:** |   |

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| --- | --- | --- |
|   | Obal/náplň | rutilový |
|   | Teplota sušení | 300 °C/2h |
|   | Svařovací proud | C:\Documents and Settings\Admin\Plocha\Jesenice\INOX R 19 12 3 NC_2.bmp |

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| **Použití pro:** |   |

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| --- | --- |
|   | Vysokolegované |

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| **Typické chemické složení v %:** |

|  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
|   | C | < 0.03 | Si | 0.80 | Mn | 0.70 | Cr | 18.5 | Ni | 11.5 |   |
|   | Mo | 2.70 |   |  |  |  |  |  |  |  |  |

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| **Typické mechanické hodnoty:** |

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|   | Teplota | [°C] | -120 | 20 |   |   |   |   |   |
|  |  |  |  |  |  |  |  |  |  |
|   | Rm | [MPa] |   | 560 - 660 |   |   |   |   |   |
|  |  |  |  |  |  |  |  |  |  |
|   | Rp02 | [MPa] |   | > 380 |   |   |   |   |   |
|  |  |  |  |  |  |  |  |  |  |
|   | A5 | [%] |   | > 30 |   |   |   |   |   |
|  |  |  |  |  |  |  |  |  |  |
|   | KV | [J] | > 32 | > 55 |   |   |   |   |   |
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| **Rozměry a balení:** |

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| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
|   | Průměr [mm] | Délka [mm] | Balení | Hmotn. balení [kg] | [ks] v balení | Hmotn. 1 kusu [g] | Hmotn. 1000 ks [kq] | Krabiček /kartón [ks] | Hmotn. kartónu [kg] | Objednací číslo |   \*)  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 2.00 | 250 | pouzdro | 3.50 |   |   |   | 4 | 14 |   | B |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 2.50 | 300 | pouzdro | 4.00 | 221 |   | 18.1 | 4 | 16 |   | A |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 3.25 | 350 | pouzdro | 4.50 | 127 |   | 35.4 | 4 | 18 |   | A |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 4.00 | 350 | pouzdro | 4.50 | 84 |   | 53.6 | 4 | 18 |   | C |
|  |  |  |  |  |  |  |  |  |  |  |  |
|   | 5.00 | 350 | pouzdro | 4.50 | 55 |   | 82.3 | 4 | 18 |   | C |
|  |  |  |  |  |  |  |  |  |  |  |  |

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| **Použití:** |

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|   | Austenitická, rutilová, nízkouhlíková elektroda pro svařování stabilizovaných a nestabilizovaných nerezových ocelí. Elektroda je odolná MKK do 350 °C, oxidaci do 800 °C, a nízkým teplotám až do -196°C. |
|   |  |
|   | Způsobilost: SZ |
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