**CAST NiFe**

|  |  |
| --- | --- |
| **Druh:** | Elektroda |
|  |  |

|  |  |  |  |
| --- | --- | --- | --- |
| **Normy:** | | | |
|  | Norma | Číslo | Označení |
|  | AWS | A 5.15 | E NiFe Cl |
|  | DIN | 8573 | E NiFe BG 1 |
|  | ISO | 1071 | E NiFe BG 2 |
|  | JUS | C.H3.016 | E NiFe BG 2 |

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| --- | --- |
| **Poloha svařování:** |  |
|  | C:\Documents and Settings\Admin\Plocha\Jesenice\CAST NiFe_1.bmp |

|  |  |
| --- | --- |
| **Fyzikální hodnoty:** |  |

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| --- | --- | --- |
|  | Tvrdost (1.vrstva) | 230 HV |
|  | Teplota sušení | 220/1h |
|  | Svařovací proud | C:\Documents and Settings\Admin\Plocha\Jesenice\CAST NiFe_2.bmp |

|  |  |
| --- | --- |
| **Použití pro:** |  |

|  |  |
| --- | --- |
|  | Vysokolegované |
|  | Šedá litina |
|  | Ni slitiny |

|  |
| --- |
| **Typické chemické složení v %:** |

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  | Ni | 53.00 | Fe | 43.00 |  |

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